

**LAYOUT DESIGN AND PROCESS TO FORM NANOTUBE CELL FOR
NANOTUBE MEMORY APPLICATIONS**

ABSTRACT OF THE DISCLOSURE

5 Nanotube memory cells are formed on a semiconductor substrate. Lower and upper memory cell chambers are formed by forming a first trench overlying the first and second contacts in a nitride layer, forming a second trench overlying the first and second contacts in a dielectric layer, depositing a nitride layer on the combined lower and upper chambers, and patterning the nitride layer to form an access hole to the
10 nanotube layer and a second access hole to the second contact. A conductive layer is then deposited and patterned to form a top electrode contact and a nanotube layer contact. The conductive material closes the aperture created by the access hole.